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Each

Tuesday, 11/29/2005 7:13:30 PM Linda Lacelle **Process Sheet** : LATCH ASSEMBLY **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 25050 Estimate Number : 10303 : D2586 Part Number P.O. Number - D2586 REV C1 : 11/29/2005 S.O. No. : **Drawing Number** This Issue : N/A : NC Project Number Pisht Rev. : C1 : 11 : PURCHASED PARTS **Drawing Revision** First Issue Previous Run Material : 12/20/2005 Qty: **Due Date** Written By Checked & Approved By : Created By Auto Work Order Comment Additional Product Job Number: Description: **Machine Or Operation:** Seq. #: **PURCHASING** PG 1.0 Comment: PURCHASING Issue P/O: \_ PO 0000 0 187 Possible Supplier: Southco, P/N: C2-32-25 Certification Required Tools: C23225 DOOR LATCH 2.0 1.0000 Each(s)/Unit Total: 100.0000 Each(s) Comment: Qty.: DOOR LATCH Tools: PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

1-Receive and inspect for transit damage

2-Attach certification

3-Stock Keys as: C2-32-25 Keys

4-Discard hardware

/ 05/1407 100

Tools:

4.0 D30157 Lock Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 100.0000 Each(s)

D3015-7

Lock Nut Pick:

Qty 1

Description Part Number Lock Nut



Batch B24570 97A B25208 (3x) C LOS/12109

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W/O:	F # 17		WORK ORDER CHANGES	S				
DATE	STEP	7	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:		PAR #:	Fault Category:		•	_ NCR: Yes No DQA:	Date: 05/10/2
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	NCR:			WC	RK ORDE	R NON-CONFORMANCE (NCR)			į
H	¥		Description of NC		1 - 2	Corrective Action Section B	Verification	A •	
	DATE	STEP	Section A	1947	Initial Chief Eng	Action Description Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

	<sub>Tuesday</sub> , 11/29/2005 7:13:30 PM Linda Lacelle	Process Sheet	
	ner: CU-DAR001 Dart Helicopters Services	Drawing Name: LATCH ASSEMBLY	
Job Num	ber: 25050	Part Number: D2586	
Job Number:			
Seq.#:	Machine Or Operation:	Description :	
	Tools:		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Co	mment: SMALL & MEDIUM FAB RESOUR	RCE1	- 1.0 /-
	1-Drill Hole to 0.191"	· FD	05/12/20
	2-Counterface as per Dwg D2586 3-Assemble Lock Nut to Hinge. L	eave Latch Unlocked.	05/12/12
		outo Eduli Gillouico.	00/12/13
6.0	Tools:	INSPECT WORK TO CURRENT STEP	
0.0			25.12.20
C	omment: INSPECT WORK TO CURRENT	STEP	
	Tools:		
7.0	PACKAGING 1	PACKAGING RESOURCE #1	MR 1 110 1 1101
141			
С	omment: PACKAGING RESOURCE #1		
	Identify and Stock	6 00/n/20	/03
8.0	Tools:	DOCUMENT CONTROL	
0.0			
C	comment: DOCUMENT CONTROL Inspection Level 21	-65/12/21 (10G) S	005/12/21
		63/1421 (06)	C 001/19/01
	Tools:		
lob Completi	on		
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W/O:	4				V	VORK O	RDER C	CHANGES		- And Piles		
DATE	STEP	, ,		PROC	EDURE CI	HANGE			Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector
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Part No	•		PAR #: _		Fault Ca	tegory:		NO	A	lo DOA:	Date:	1 2
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DATE	STEP	j	<b>Description of NC</b> Section A		Initial !		ve Action tion Desc	ription	Sign &	Verification Section C	Approval Chief Eng	Approval QC Inspector
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T.C.H. Sales Inc. 40 Emblem Court Toronto, Ontario M1S 1B1

Trans Continental Hardware 1370 William St. Suite 4 Buffalo, New York 14206

Trans Continental Hardware 10552 King William Drive Dallas, TX 75220

1-800-465-6281 www.tchweb.com



## CERTIFICATE OF COMPLIANCE

Date: December 9, 2005

Customer Name: Dart Aerospace Ltd

Customer P.O. No.: PO00000187

TCH Order No.: 62399

Invoice No.: 76614

Date shipped: Dec 06, 2005

TCH Part No.: C2-32-25

Item Description: Black Lever Latch Raised Trigger

This is to certify that the items identified herein have been produced in accordance with applicable instructions and or specifications, drawings, approved samples and/or other descriptions set forth in the Purchase Order.

Signature:

Laborde Five

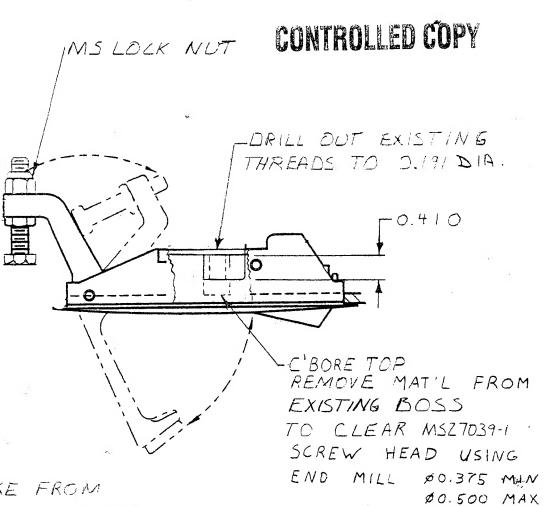
Title:

S22



OESIG	IN ORAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL ARPORT, CANADA
CHER	APPROVED	DRAWING NO. REVC
DATE 97	7.09.03	TIME SCALE  DOOR LATCH NTS
Д	96.07.15	NEW ISSUE
B	97.07.23	CHANGED C'BORE DEPTH
C	97 09 03	REVISED C'BORE DEPTH





NOTE: MAKE FROM

SOUTHCO PART # C2-32-25